

Date: Monday, 07/04/2008 11:47:11 AM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Job Number : 38429 Estimate Number : 11160 P.O. Number : This Issue : 07/04/2008 S.O. No. : Prsht Rev. : NC First Issue : / / Type : MACHINED PARTS Previous Run : 38192 Written By : Checked & Approved By : <u>JLO 08-4-06</u> Comment : Est: A 04.04.14 New issue KJ/RF	Drawing Name : FITTING Part Number : D32571 Drawing Number : D3257 REV A1 Project Number : N/A Drawing Revision : A1 Material : Due Date : 16/04/2008 Qty: 20 Um: 12" Each
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Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303B0500X0500	AISI 303 Bar .5 x .5
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Comment: Qty.: 0.1147 f(s)/Unit Total : 1.3759 f(s)
 AISI 303 Bar .5 x .5
 Material: AISI 303 SS Bar
 (M303B0.500x0.500)
 Identify for D3257-1
 Batch: 108 553

N.A

08/07/05

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW
 Cut blank: 0.500" x 0.500" x 1.180" long Bar

N.A

08/07/05

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 Machine as per Folio FA420 and Dwg D3257
 Deburr

N.A

08/07/15

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

N.A

08/07/15

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

N.A

08/07/17

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FITTING

Job Number: 38429

Part Number: D32571

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



20x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 79

8/7/17

sq

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

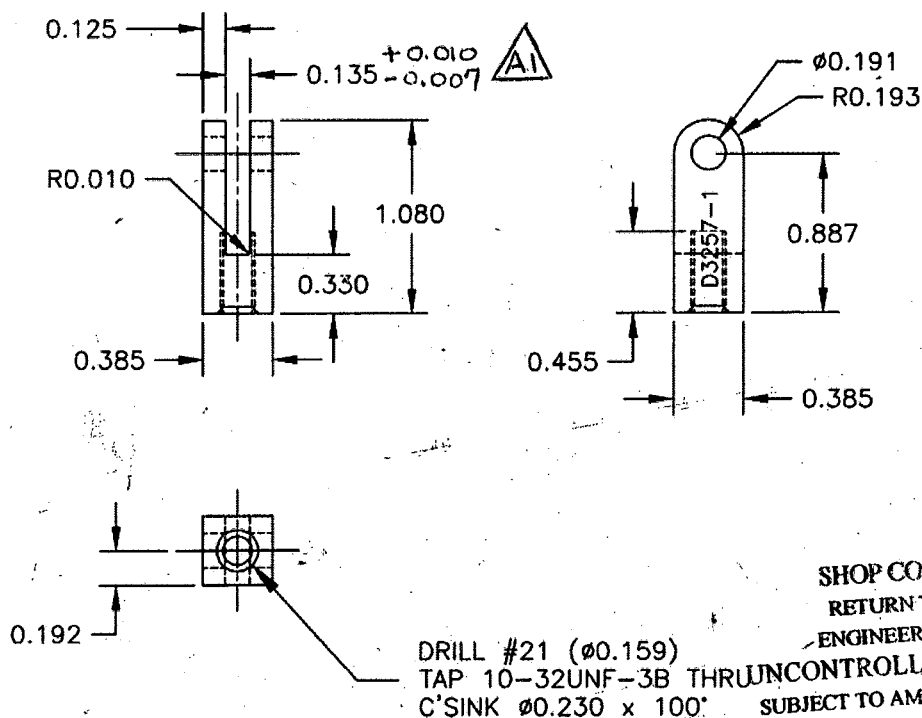


u 8-07-18



DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3257	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE FITTING	SCALE 1:1
A	04.01.27	NEW ISSUE	
AI	04.12.14	ADD TOLERANCE	

RELEASED
04.04.05



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38429

D3257-1 FITTING

NOTES:

- 1) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: AISI 303 SS, BAR (REF DART SPEC. M303B0.500X0.500)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

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